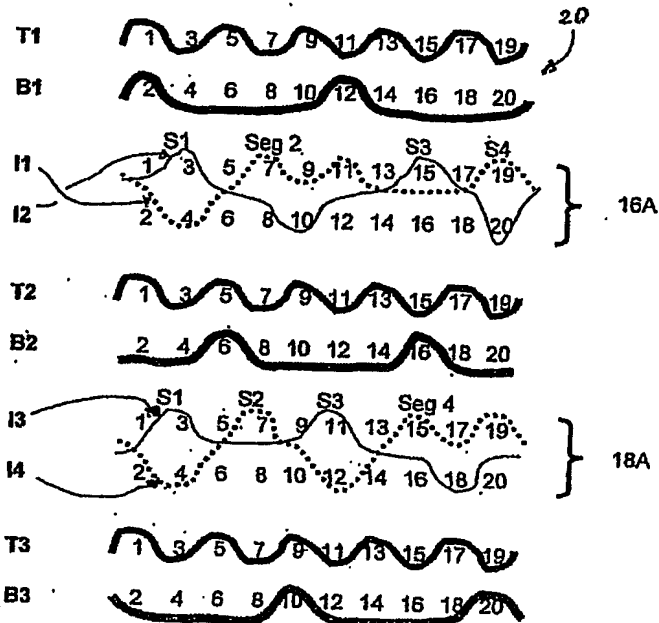


FIG 1-embodiment 1



NOT WOVEN ONLY DRAWN FOR PATENT
 IF WEAVING THIS - CHECK FOR HOW THE 3 WEARSIDE BINDS SHOULD BE DISTRIBUTED
 I.E. ALWAYS ON THE 2 X'S SINGLE KNUCKLE PAPERSIDE BINDER OR MIXED

FIG 2-embodiment 2

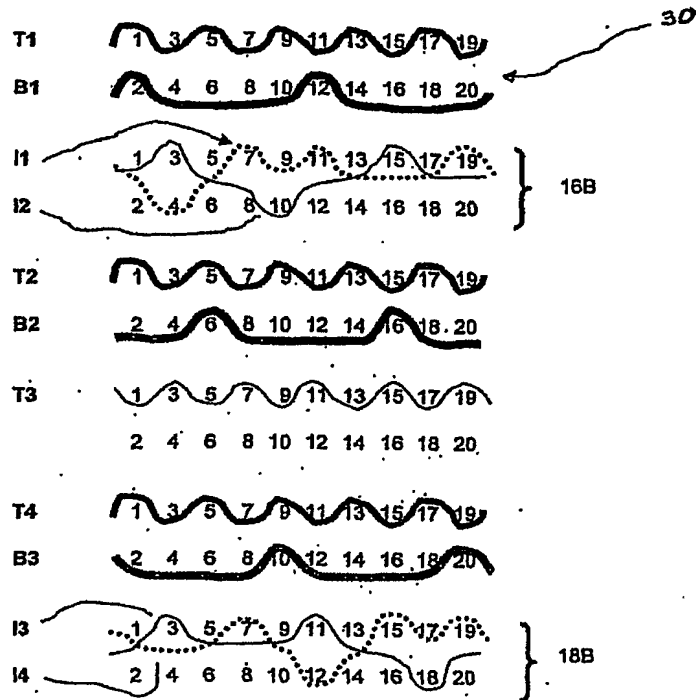


FIG 3-embodiment 3

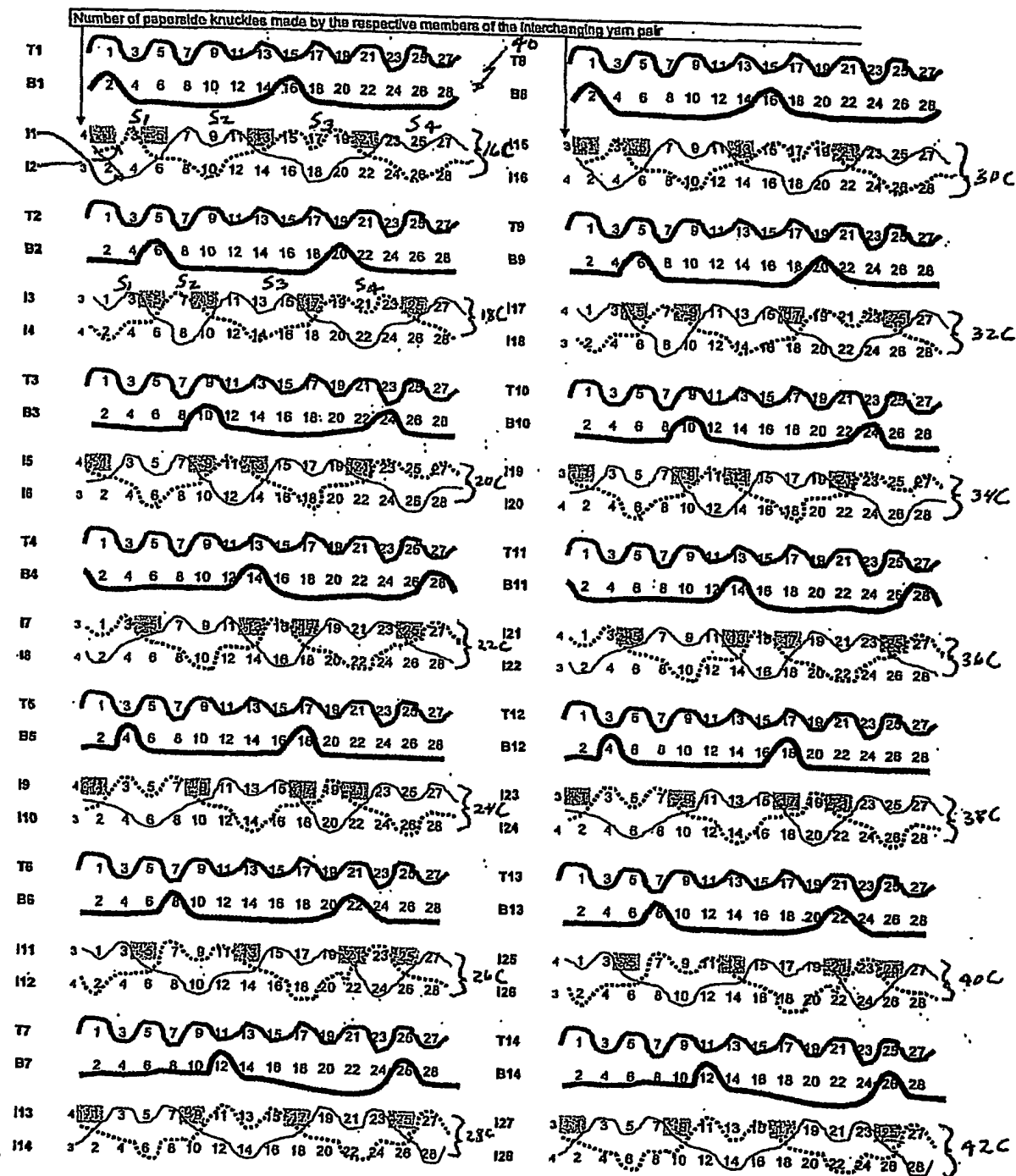


FIG4-Embodiment 4

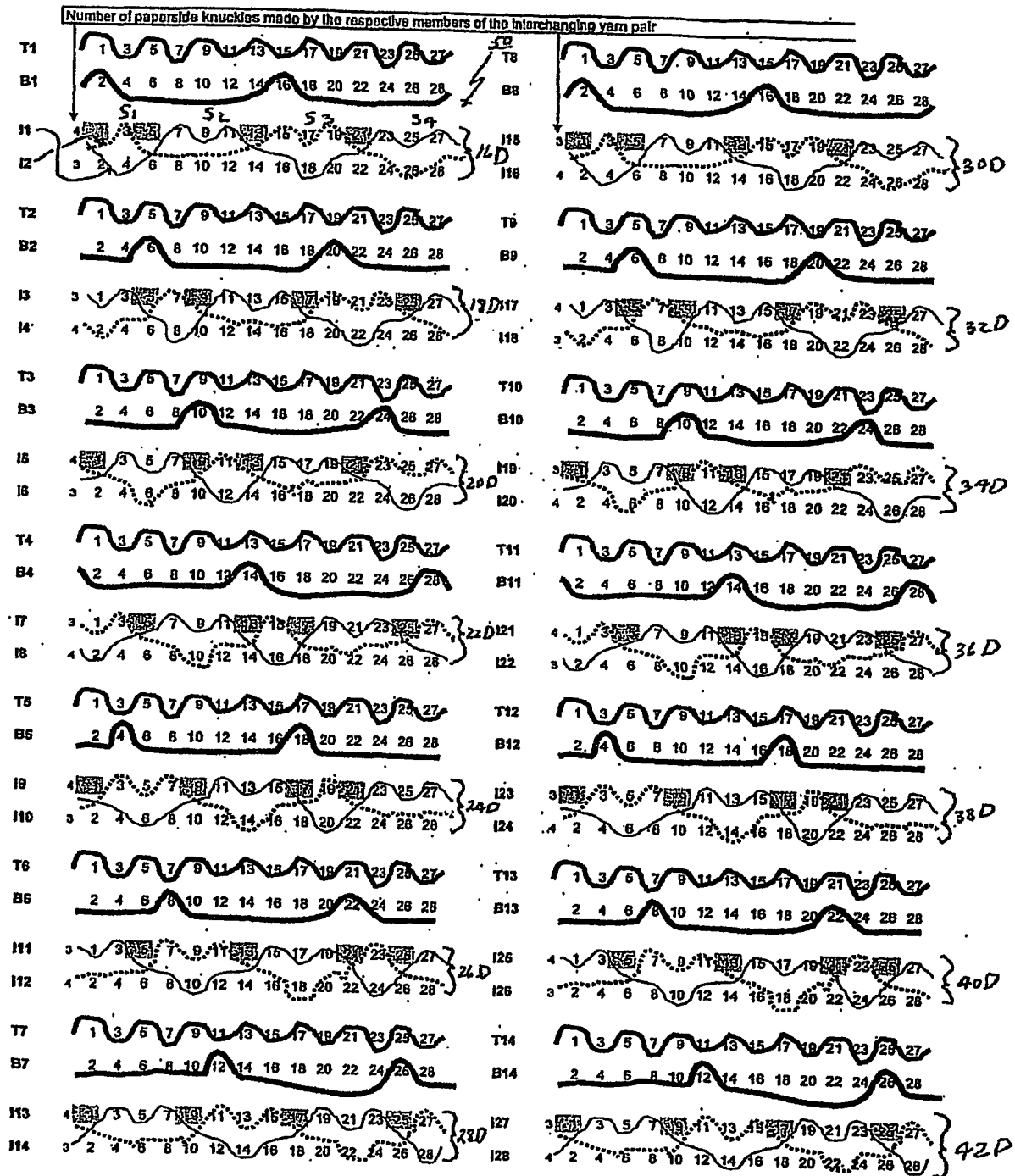
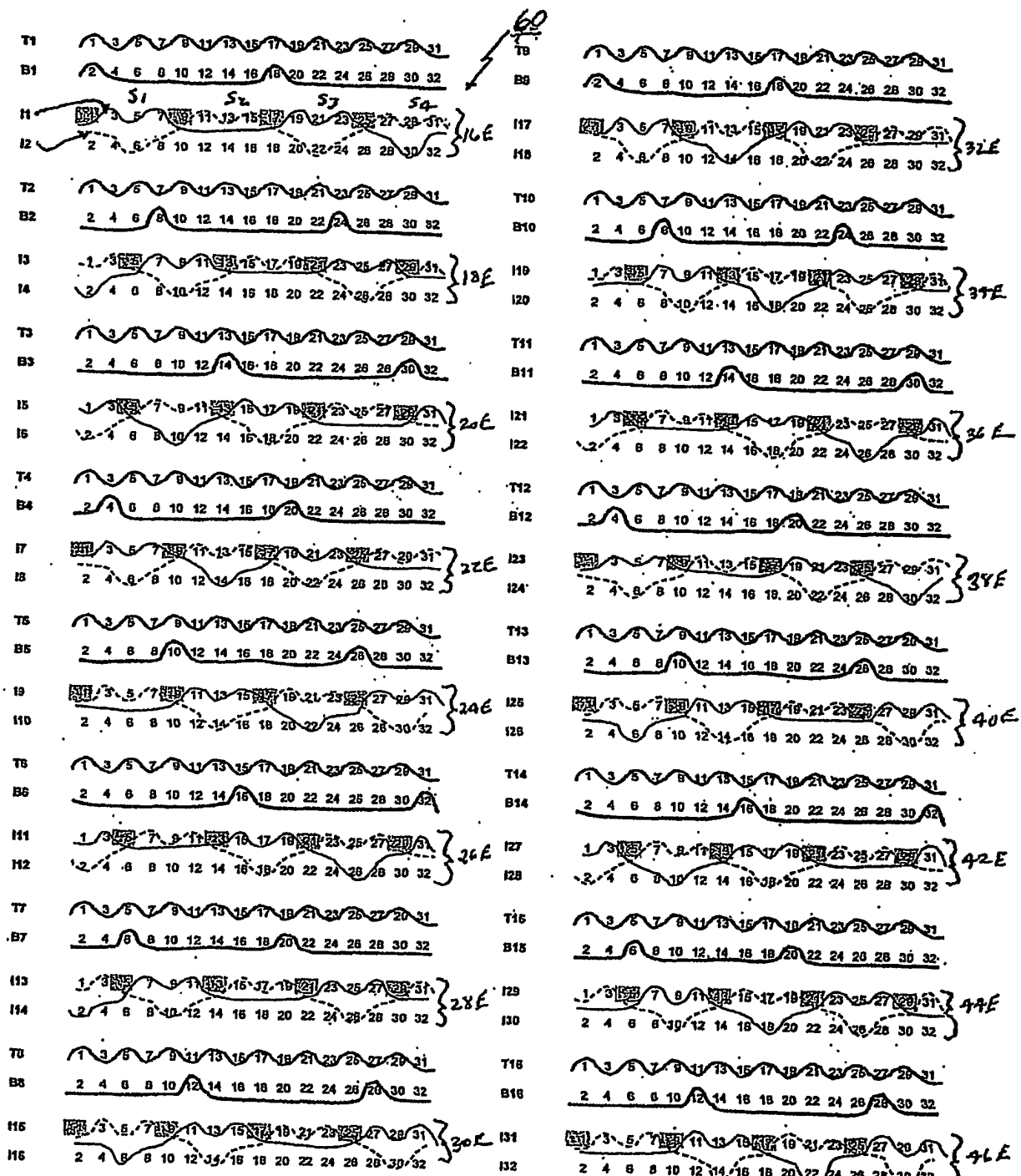
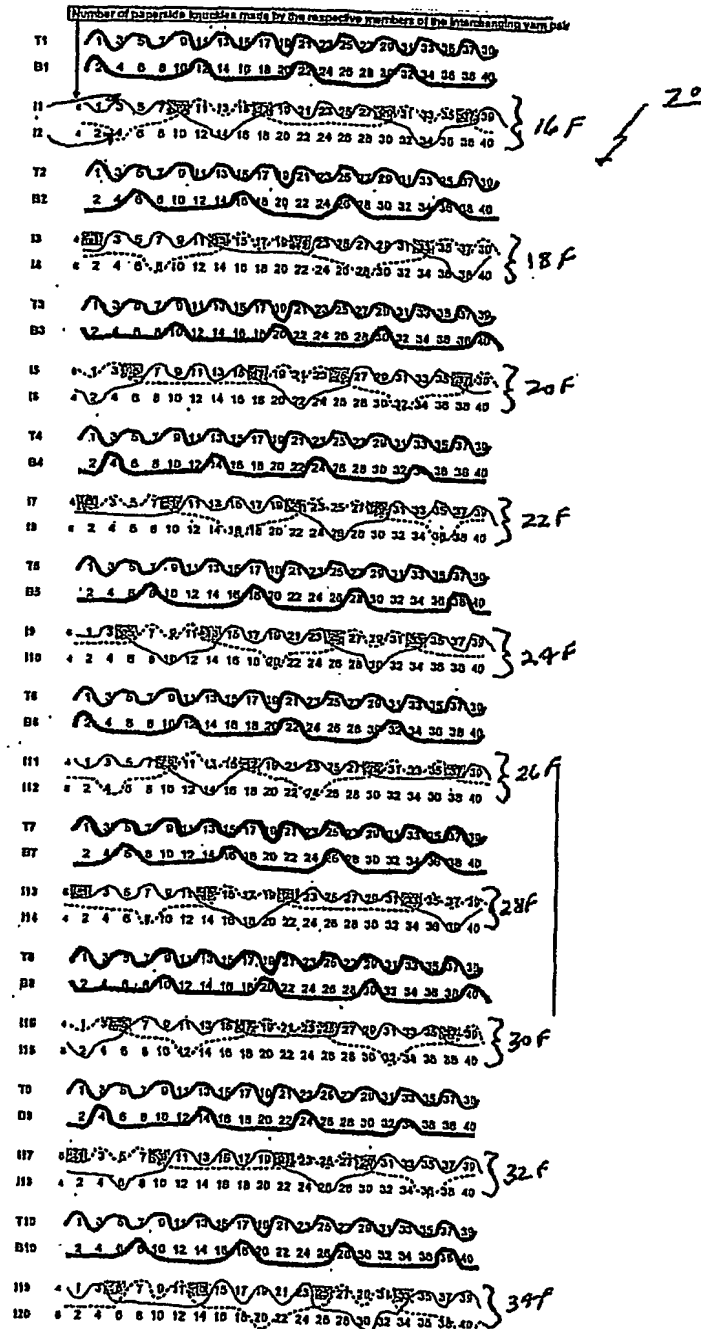


Fig 5-embodiment 6





T11	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D11	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T12	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D12	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T13	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D13	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T14	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D14	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T15	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D15	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T16	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D16	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T17	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D17	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T18	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D18	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T19	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D19	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T20	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D20	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T21	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D21	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40

TO (cont.)

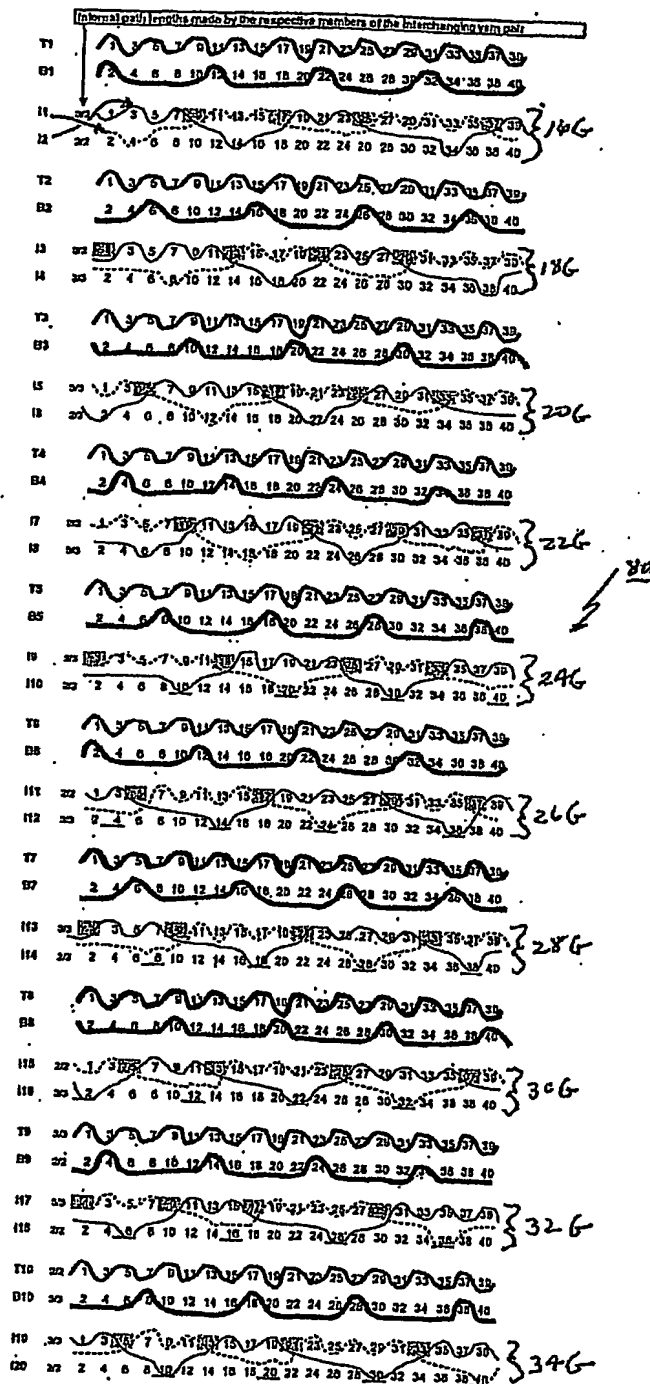
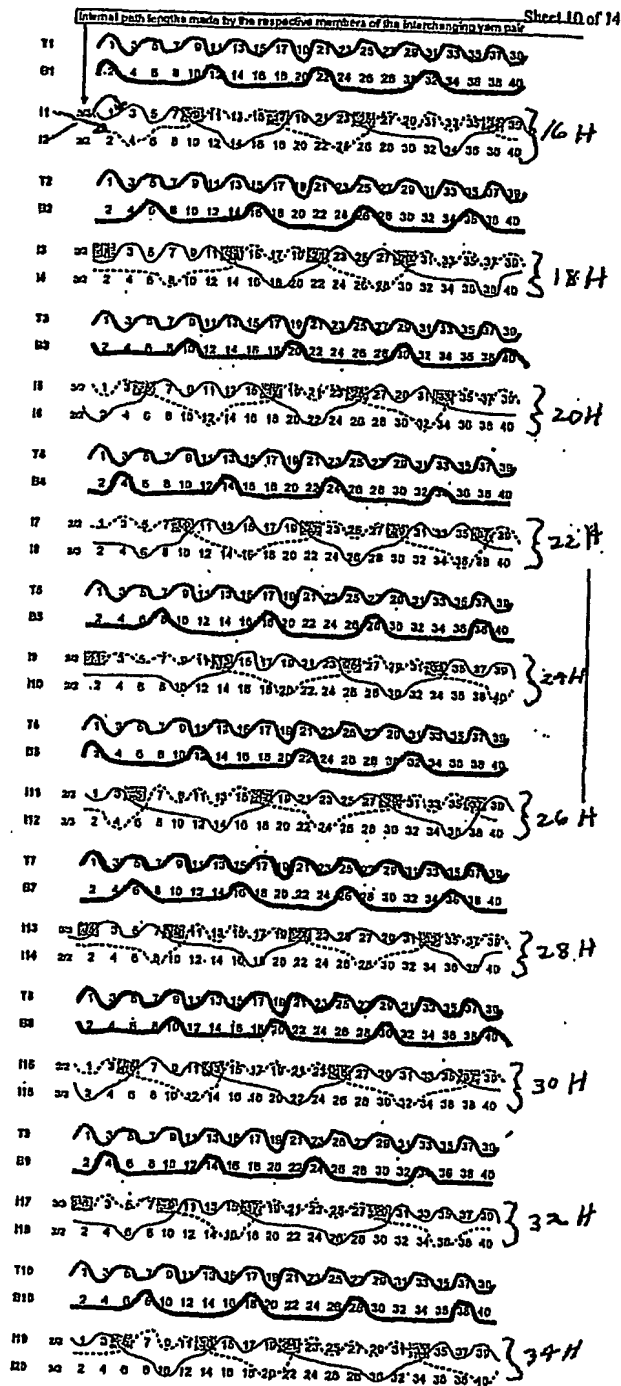


fig-embodiment 8



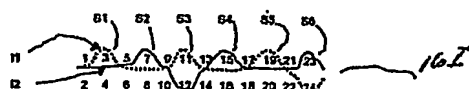


FIG10-embodiment 10

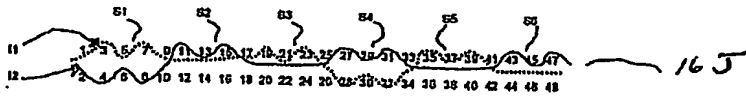
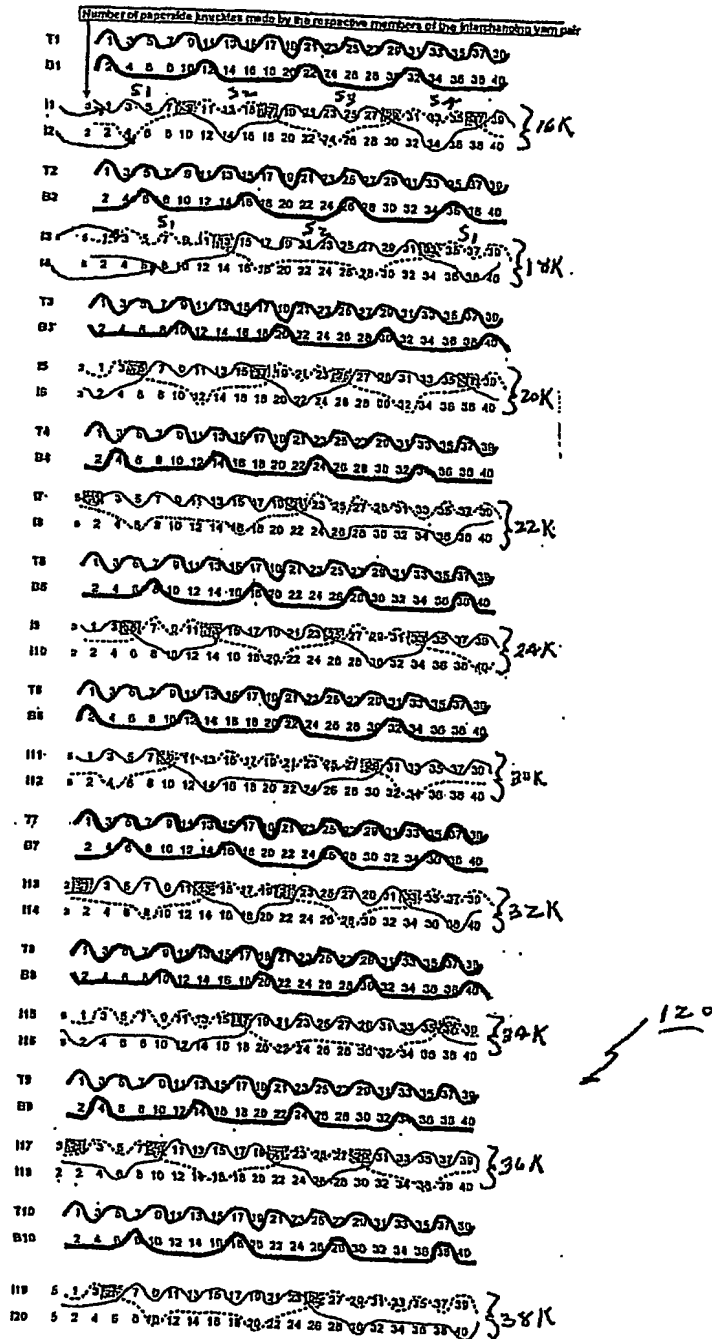


FIG 11-embodiment 11



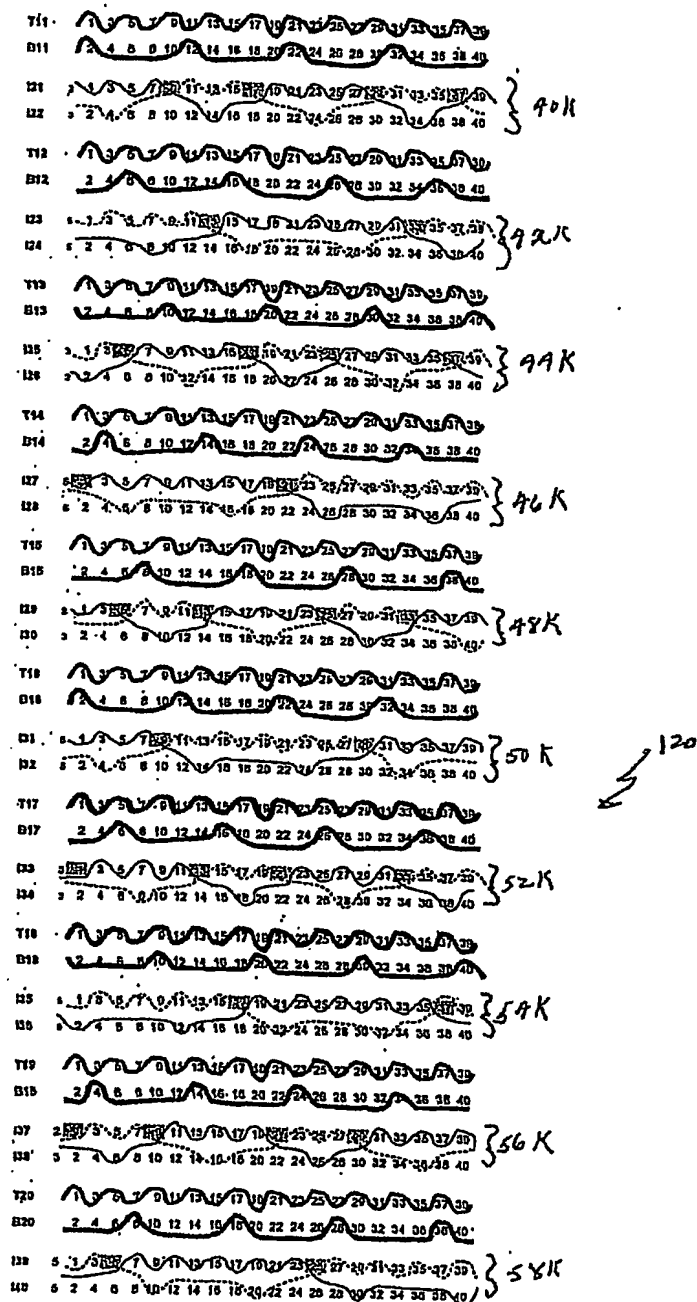


Fig. 12 (cont.)